

# Step Drills (hexagonal shaft type)

The number next to the logo mark indicates items in stock for each brand.

Drills

Coated Carbide Drills

Carbide Drills

High Speed Steel Coated Drills

High Speed Steel Drills

Thin Shaft Drills

Spot Cutters

Taper Shank Drills

Hex Shank Ironsmith Drills

Drill Sets

Drill Cases

Step Drills

Cutters for Magnetic Cutting Unit

Hole Saws

Core Drills

Concrete Drills

Drills

Bits, Cutters for Wood

68700 items in stock  
11 cutting tool manufacturers



Stock 38,650 Items

## "Nice Mighty Spiral Step Drill" (3 blades)



3S-NMS-22G



Cutting Oil (accessory)

- Features**
- With 3 blades, the burden on the cutting edge is reduced and the blade life becomes longer. The discharge of chips is quick and welding is reduced.
  - 3 edge blades, with no center deviation in thinning processing, penetration is quick.
- Use**
- Work material: Iron plate/copper plate, galvalume (up to 2mm), aluminum plate/wood/resin (up to 3mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
352-1214	3S-NMS-18G	¥ 9,720	¥12,000	3 (5)	8	6.35	4, 6, 8, 10, 12, 14, 16, (18)	10	30
352-1222	3S-NMS-19G	¥ 9,720	¥12,000	3(3.5)	9	6.35	5, 7, 9, 11, 13, (15), (16), 18, 19	10	40
352-1231	3S-NMS-21G	¥10,125	¥12,500	3	9	6.35	5, 7, 9, 11, 13, 15, 17, 19, 21	10	55
352-1168	3S-NMS-22G	¥10,125	¥12,500	3	10	6.35	5, 7, 9, 11, 13, 15, 16, 19, 20, 22	10	55

Contact us:0120-509-849 <http://www.orange-book.com/>



Stock 38,650 Items

## "Nice Mighty Step Drill for Electrical and Equipment Construction" (2 blades)



NMS-21EG-H



Cutting Oil (accessory)

- Features**
- Consists of sizes for electrical and equipment construction.
  - Since it comes with leading edge thinning, biting is light and there is no point misalignment.
- Use**
- Work material: Iron plate (2mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
301-7061	NMS-19EG-H	¥7,452	¥9,200	3	9	6.35	5, 7, 9, 11, 13, 15, 16, 18, 19	10	50
301-7079	NMS-21EG-H	¥8,157	¥10,070	4	9	6.35	5, 7, 9, 11, 13, 15, 17, 19, 21	10	55

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Stock 38,650 Items

## "Nice Mighty Step Drill" (2 blades)



NMS-18G



Cutting Oil (accessory)

- Features**
- Titanium coating with excellent heat resistance and has a long life.
  - Since it comes with leading edge thinning, biting is light and there is no point misalignment.
- Use**
- Work Material: Iron Plate, Copper Plate (up to 2mm), Aluminum Plate, Wood, Resin (up to 3 to 4mm), Stainless Steel Plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan



Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
138-4431	NMS-12G	¥5,168	¥6,380	5	5	6.35	4, 6, 8, 10, 12	10	25
138-4457	NMS-13G	¥5,540	¥6,840	5	5	6.35	5, 7, 9, 11, 13	10	25
138-4473	NMS-18G	¥6,755	¥8,340	3 (5)	8	6.35	4, 6, 8, 10, 12, 14, 16, (18)	10	35

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Stock 38,650 Items

## "Nice Mighty Step Drill" (2 blades)



2S-NMS-34EG-H



Cutting Oil (accessory)

- Features**
- Proprietary spiral blade reduces chip welding. Improved blade life.
  - Nice Mighty with a large diameter size and hexagonal shaft (6.35mm) specifications.
  - The shank part uses commercial screwdriver bit, so if the shaft is broken, the issue can be resolved by replacing the bit in a single operation.
- Use**
- Work material: Iron/copper plate (up to 2mm), aluminum plate/wood/resin (up to 3mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan

SPQ: 10 Pieces

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	Weight (g)
391-1594	2S-NMS-27EG-H	¥13,446	¥16,600	3.0(2)	11	6.35	5, (9), (11), 13, 15, 16, 19, 21, 22, 25, 27	120
391-1608	2S-NMS-28EG-H	¥13,446	¥16,600	3.0(2)	11	6.35	5, (9), (11), 13, 15, 16, 19, 21, 22, 24, 28	125
391-1616	2S-NMS-30EG-H	¥13,608	¥16,800	3.0(2)	12	6.35	5, (9), (11), 13, 15, 16, 19, 21, 22, 24, 28, 30.5	135
391-1624	2S-NMS-34EG-H	¥14,823	¥18,300	2.5(3)	11	6.35	(6), 13, 15, 16, 21, 22, 25, 27, 28, 30.5, (34)	165

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