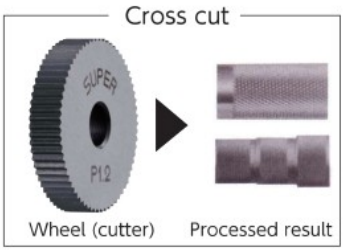
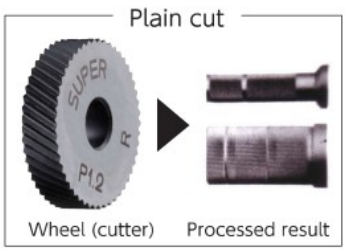
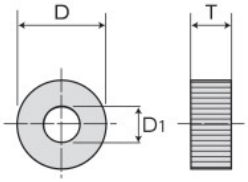
KNCD • KNCF-R
CUT KNURLING WHEEL

● Material : SKH51







Cross cut

Item No.	Pitch (mm)	Module (approximate value)	Number of knurl per inch (reference)	Size (mm)				Applicable holder
				External dia. D	Hole dia. D1	Width T	Applicable knurling range (reference)	
KNCD2520	2	0.64	12	25.4	6	5	ϕ25~ϕ250	KH2CN20N KH2CN25N
KNCD2518	1.8	0.57	14					
KNCD2516	1.6	0.51	16					
KNCD2515	1.5	0.48	17					
KNCD2512	1.2	0.38	22					
KNCD2510	1	0.32	26				ϕ15~ϕ150	
KNCD2508	0.8	0.26	32					
KNCD2506	0.6	0.19	42				ϕ5~ ϕ20	
KNCD2505	0.5	0.16	50					
KNCD2115	1.5	0.48	17	21.5	6	5	ϕ25~ϕ250	
KNCD2112	1.2	0.38	22					
KNCD2110	1	0.32	26					
KNCD2108	0.8	0.26	32				ϕ18~ϕ150	
KNCD2106	0.6	0.19	42					

Plain cut

Item No.	Pitch (mm)	Module (approximate value)	Number of knurl per inch (reference)	Size (mm)				Applicable holder
				External dia. D	Hole dia. D1	Width T	Applicable knurling range (reference)	
KNCF2120R	2	0.64	12	21.5	6	5	ϕ25~ϕ250	KH1CN20N KH1CN25N
KNCF2118R	1.8	0.57	14					
KNCF2116R	1.6	0.51	16					
KNCF2115R	1.5	0.48	17					
KNCF2112R	1.2	0.38	22					
KNCF2110R	1	0.32	26				ϕ15~ϕ150	
KNCF2108R	0.8	0.26	32					
KNCF2106R	0.6	0.19	42				ϕ5~ ϕ20	
KNCF2105R	0.5	0.16	50					

Cross cut for small material

Item No.	Pitch (mm)	Module (approximate value)	Number of knurl per inch (reference)	Size (mm)				Applicable holder
				External dia. D	Hole dia. D1	Width T	Applicable knurling range (reference)	
KNCD0910	1	0.32	26	9.5	4	2.5	ϕ12~ϕ20	KH2CA08R KH2CA10R KH2CA12R
KNCD0908	0.8	0.26	32					
KNCD0907	0.7	0.22	36					
KNCD0906	0.6	0.19	42				ϕ3~ϕ20	
KNCD0905	0.5	0.16	50					
KNCD0904	0.4	0.13	64					
KNCD0903	0.3	0.10	84					

Plain cut for small material

Item No.	Pitch (mm)	Module (approximate value)	Number of knurl per inch (reference)	Size (mm)				Applicable holder
				External dia. D	Hole dia. D1	Width T	Applicable knurling range (reference)	
KNCF0910R	1	0.32	26	9.5	4	2.5	ϕ12~ϕ20	KH1CA08R KH1CA10R KH1CA12R
KNCF0908R	0.8	0.26	32					
KNCF0907R	0.7	0.22	36					
KNCF0906R	0.6	0.19	42				ϕ3~ϕ20	
KNCF0905R	0.5	0.16	50					
KNCF0904R	0.4	0.13	64					
KNCF0903R	0.3	0.10	84					

(Reference) : For the number of knurl per inch, P (pitch) = $\pi \times$ m (module)