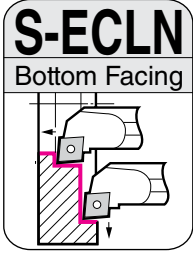
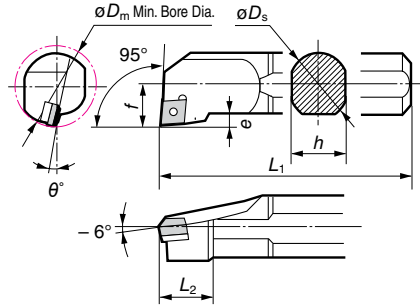


SEC-Boring Bars S-ECLN/D-DWLN Type



Steel



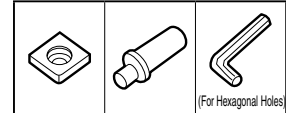
Insert

UX Type

- CNMG090308N-UX
- CNMG120408N-GE
- CNMG190612N-UX (Representative example)

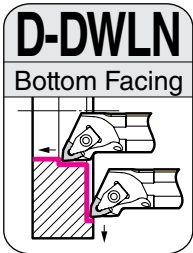
GE Type

Spare Parts

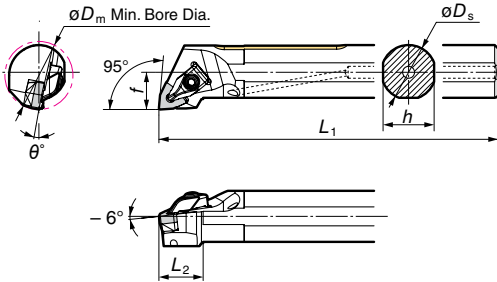


Holder Direction of applicable inserts differs according to work material (*Refer to note at bottom of page E47) Above figures show right hand tools.

Shank	Cat. No.	Conventional Cat. No.	Stock		Min. Bore Dia.	Dimensions (mm)							Applicable Insert		Shim	Pin	Wrench
			R	L		θD_m	θD_s	h	L_1	f	L_2	e	θ°	Cat. No.			
Steel	S20Q-ECLN R/L0903-26	BCLN320 R/L	●	●	26	20	18	180	13	20	4.0	-12	CN □□0903□□	B20	—	CPU304C	LH030
	S25R-ECLN R/L0903-34	BCLN325 R/L	●	●	34	25	23	200	17	20	5.5	-12			SCW323	CPB32C	LH025
	S25R-ECLN R/L1204-34	BCLN425 R/L	●	●	34	25	23	200	17	20	5.5	-12	CN □□1204□□	From B21	—	CPB42	LH030
	S32S-ECLN R/L1204-44	BCLN432 R/L	●	●	44	32	30	250	22	25	7.0	-10			SCW423	CPB43S	LH030
	S40T-ECLN R/L1204-54	BCLN440 R/L	●	●	54	40	37	300	27	25	8.5	-10	CN □□1906□□	From B26	—	CPB43	LH040
	S50U-ECLN R/L1906-70	BCLN650 R/L	●	●	70	50	47	350	35	32	11.5	-10			SCW635	CPB64	LH040



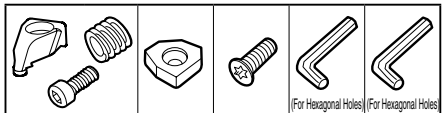
Anti-vibration with oil hole



Insert

WNGM080408N-GE (Representative example)

Spare Parts



Holder Direction of applicable inserts differs according to work material (*Refer to note at bottom of page E47) Above figures show right hand tools.

Shank	Cat. No.	Stock		Min. Bore Dia.	Dimensions (mm)							Applicable Insert		Clamp Set	Recommended Tightening Torque (N·m)	Shim	Shim Screw	Wrench for Upper Surface	Wrench for Lower Surface
		R	L		θD_m	θD_s	h	L_1	f	L_2	θ°	Cat. No.	Featured page						
Anti-vibration with oil hole	D25T-DWLN R/L0804-32	●	●	32	25	23	300	17	26	-12	WN □□0804□□	From B68	SCP-2	5.0	WNS0803B	BFTX0307N	LH040	LH025	
	D32T-DWLN R/L0804-40	●	●	40	32	30	300	22	26	-10					WNS0804B	BFTX0409N			
	D40U-DWLN R/L0804-50	●	●	50	40	37	350	27	26	-10									

Clamp Set Parts E77

* Applicable Inserts for ECLN and DWLN Types

When machining internal diameters: Right handed toolholders are applicable with left handed or neutral inserts. Left handed toolholders are applicable with right handed or neutral inserts.
When face grooving: Right handed toolholders are applicable with right handed or neutral inserts. Left handed toolholders are applicable with left handed or neutral inserts.