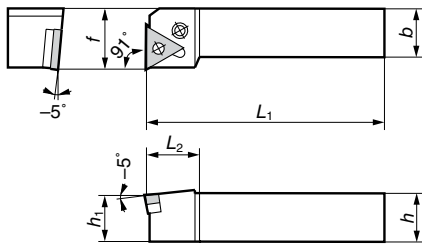
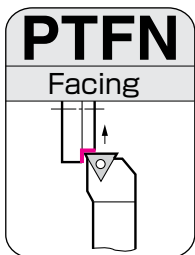
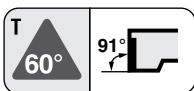


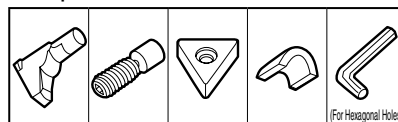
SEC-External Holders PTFN Type



SEC- 70 Type Tool Holders

General Turning and Copying
Lever Lock

Spare Parts



Holdings

Above figures show right hand tools.

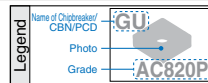
Cat. No.	Conventional Cat. No.	Stock		Dimensions (mm)						Applicable Inserts		Lever Pin	Bolt	Shim	Shim Pin	Spanner
		R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page					
PTFN R/L1616H16	PTFN R/L1616-33	●	●	16	16	100	20	16	20	TN□□1604	From B54	LCL3	LCS3	LST317	LSP3	LH025
PTFN R/L2020K16	PTFN R/L2020-33	●	●	20	20	125	25	20	20							
PTFN R/L2520M16	PTFN R/L2520-33			25	20	150	25	25	20							
PTFN R/L2525M16	PTFN R/L2525-33	●	●	25	25	150	32	25	20							
PTFN R/L3225P16	PTFN R/L3225-33			32	25	170	32	32	20							
PTFN R/L2525M22	PTFN R/L2525-43	●	●	25	25	150	32	25	25	TN□□2204	B59	LCL4	LCS4	LST42	LSP4	LH030
PTFN R/L3225P22	PTFN R/L3225-43			32	25	170	32	32	25							
PTFN R/L3232P22	PTFN R/L3232-43	●	●	32	32	170	40	32	25							
PTFN R/L3232P27	PTFN R/L3232-54			32	32	170	40	32	34	TN□□2706	B61	LCL5	LCS5	LST53	LSP5	LH030
PTFN R/L4040R27	PTFN R/L4040-54			40	40	200	50	40	34							

Note: When using right/left handed type inserts for facing, holder and insert are opposite handed.

Applicable Inserts ← DTGN/DTFN/PTGN/PTTN/PTFN/ETGN/ETAN/ETFN/ETEN/ETXN/MTJN/MTXN Type

Recommended Inserts

- Please also refer to the selection guide for inserts. (from page A8)
- Some combinations need to be made-to-order or cannot be manufactured.



Applications	P (Steel)			M (Stainless Steel)			K (Cast Iron)			N (Non-ferrous)	H (Hardened Steel)	
	Finishing	Medium	Rough Cutting	Finishing	Medium	Rough Cutting	High-Speed/Finishing	Finishing to Medium Cutting	Medium to Rough Cutting	—	Coated	Non-coated
Continuous Cutting	SU T1500Z	GU AC810P	MU AC820P	EF AC610M	EG AC6030M	EM AC6030M	SUMIBORON BN7000	UZ AC405K	GZ AC405K	SUMIDIA DA1000	SUMIBORON BNC2010	SUMIBORON BN1000
General Cutting	SU AC810P	GU AC820P	MU AC820P	EF AC6030M	EG AC6030M	EM AC6040M	SUMIBORON BN7000	GZ AC415K	GZ AC415K	SUMIDIA DA1000	SUMIBORON BNC2020	SUMIBORON BN2000
Interrupted Cutting	SX AC820P	UX AC830P	MX AC830P	EF AC6030M	EG AC6040M	EM AC6040M	SUMIBORON BN7000	GZ AC420K	No Breaker AC420K	SUMIDIA DA1000	SUMIBORON BNC300	SUMIBORON BN350
Recommended Cutting Conditions	From A8			From A18			From A22			From A32	From A28	