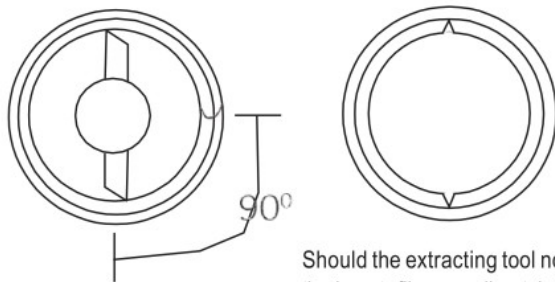


Recoil® Removal Tool

Should inserts need to be removed, the use of the Recoil extraction tool is recommended. Extraction tools are simple and easy to use. As correct positioning will make the extraction easier, the tool should be turned 90° from the start of the coil allowing easy winding out of the insert. If the extraction tool is not gripping the insert, the edges can be resharpenered.

Size of extraction tool and related size inserts			
Size	Inch	Metric	Part No.
No.2	4-40 - 3/8	M3 - M10	50002
No.3	6-32 - 1	M4 - M24	50003
No.4	1 1/8 - 1/2	M27 - M39	50004
No.5	1 1/2 - 2 1/2	M8 - M65	50005



Should the extracting tool not grip the insert, file a small notch in the insert for the tool to bite into.



Extraction Tools

Recoil Removal Tool Part Numbers - Tanged

Size/Pitch	Tangless		Tanged
	Removal Tool	Replacement Pawl Kit	Removal Tool
Metric			
M2 - 0.4	2KRTM-2	2KRPM-2	50002
M2.2 - 0.45	-	-	50002
M2.5 - 0.45	2KRTM-2.5	2KRPM-M2.5	50002
M3 - 0.5	2KRTM-3	2KRPM-M3	50002
M3.5 - 0.6	-	-	50002
M4 - 0.7	2KRTM-4	2KRPM-M4	50003
M5 - 0.8	2KRTM-5	2KRPM-M5	50003
M6 - 1	2KRTM-6	2KRPM-M6	50003
M7 - 1.0	-	-	50003
M8 - 0.75	-	-	50003
M8 - 1	-	-	50003
M8 - 1.25	2KRTM-8	2KRPM-M8	50003
M9 - 1	-	-	50003
M9 - 1.25	-	-	50003
M10 - 1	-	-	50003
M10 - 1.25	-	-	50003
M10 - 1.5	2KRTM-10	2KRPM-M10	50003
M12 - 1	-	-	50003
M12 - 1.25	-	-	50003
M12 - 1.5	-	-	50003
M12 - 1.75	2KRTM-12	2KRPM-M12	50003
M13 - 1.25	-	-	50003
M13 - 1.5	-	-	50003
M13 - 1.75	-	-	50003
M14 - 1.25	-	-	50003
M14 - 1.5	-	-	50003
M14 - 2	-	-	50003
M15 - 1.25	-	-	50003
M15 - 1.5	-	-	50003
M15 - 2	-	-	50003
M16 - 1.5	-	-	50003
M18 - 1.5	-	-	50003
M18 - 2	-	-	50003
M18 - 2.5	-	-	50003
M20 - 1.5	-	-	50004
M20 - 2	-	-	50004
M20 - 2.5	-	-	50004

Diagram of Recoil Removal Tool Part Numberexample

