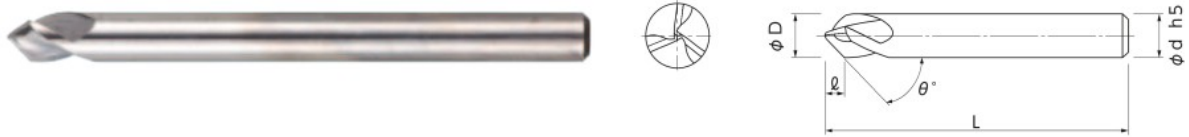
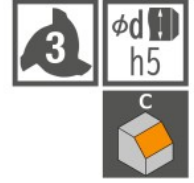


## Chamfer Cutter

Total 2 sizes

Specialized for cutting at chamfering.  
Sharp edge with high rake angle realizes good surface quality and reduces burr.  
For non-ferrous metal



- It can be cut at the corner easily.

- Aluminium Alloy **N**
- Copper **N**
- Resin **O**

Unit : mm

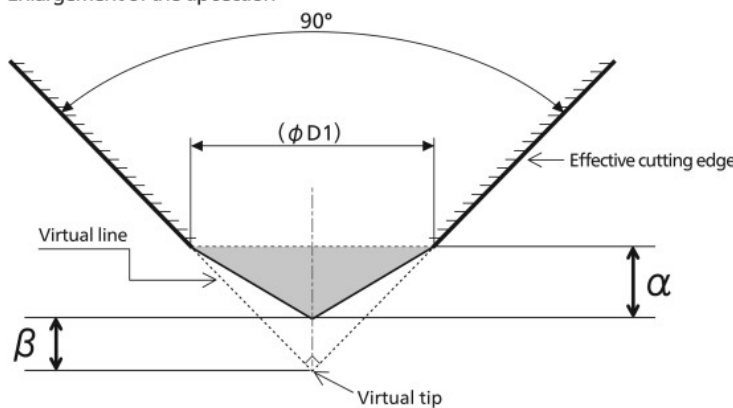
Code No.	Dia. (D)	Taper Angle ( $\theta$ )	Length of Cut (l)	Shank Dia. (d)	Overall Length (L)
04-00250-00400	4	45°	2	4	60
04-00250-00600	6	45°	3	6	70

**How to Order**

When you order, indicate NSCV (D).

**Precaution for use**

Enlargement of the tip section



Unit : mm

Dia.	$\alpha$	$\beta$	( $\phi D1$ )
4	0.15	0.06	0.42
6	0.45	0.15	1.2

- ※ Required adjustments of the cut points to avoid using  $\alpha$  part because its tool tip has no cutting edges.
- ※ Because the tool tip  $\alpha$  part of point angle is not 90°, the value of  $\beta$  must be offset in the ap direction during machining on virtual tip basis.  
In case of no adjustments, it requires attention because chamfer will be bigger than targeted value.

