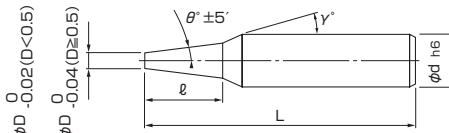


MUGEN-COATING 4-Flute Taper End Mill for Deep Rib

CBN
Cubic Boron
Nitride

ダイヤモンド
Diamond



(底刃2枚刃)
2 Cutting edges on end.

- NS 独自の高剛性設計により、高精度・高効率な加工が可能。
- It is possible for high precision and efficiency cutting by NS original design.



被削材		Work Material							
炭素鋼 Carbon Steels	合金鋼・工具鋼 Alloy Steels・Tool Steels	プリハードン鋼・調質鋼 Prehardened Steels	焼き入れ鋼 Hardened Steels		ステンレス鋼 Stainless Steels	チタン合金 Titanium Alloy	アルミ合金 Aluminum	銅合金 Copper	樹脂 Plastic
			~ 55HRC	55HRC ~					

単位 [寸法: mm / 価格: JPY]
Unit (size: mm / Retail Price: JPY)

コードNo. Code No.	(D)先端径 Dia.	(θ)片角 Taper Angle	(ℓ)刃長 Length of Cut	(d)大径径 Dia. at Large Dia.	(γ)首角 Neck Taper Angle	シャंक径 Shank Dia.	(L)全長 Overall Length	標準価格 Retail Price
08-00310-02022	0.2	30°	2	0.23	15°	3	40	11,700
08-00310-02023		1°		0.27	15°	3	40	11,700
08-00310-02024		1°30'		0.30	15°	3	40	11,700
08-00310-02025		2°		0.34	15°	3	40	11,700
08-00310-03032	0.3	30°	3	0.35	15°	3	40	8,600
08-00310-03033		1°		0.40	15°	3	40	8,600
08-00310-03034		1°30'		0.46	15°	3	40	8,600
08-00310-03035		2°		0.51	15°	3	40	8,600
08-00310-04042	0.4	30°	4	0.47	15°	3	40	8,600
08-00310-04043		1°		0.54	15°	3	40	8,600
08-00310-04044		1°30'		0.61	15°	3	40	8,600
08-00310-04045		2°		0.68	15°	3	40	8,600
08-00310-05042	0.5	30°	4	0.57	15°	3	40	7,800
08-00310-05043		1°		0.64	15°	3	40	7,800
08-00310-05044		1°30'		0.71	15°	3	40	7,800
08-00310-05045		2°		0.78	15°	3	40	7,800
08-00310-05062	0.6	30°	6	0.60	15°	3	40	7,800
08-00310-05063		1°		0.71	15°	3	40	7,800
08-00310-05064		1°30'		0.81	15°	3	40	7,800
08-00310-05065		2°		0.92	15°	3	40	7,800
08-00310-06042	0.7	30°	4	0.67	15°	3	40	7,800
08-00310-06043		1°		0.74	15°	3	40	7,800
08-00310-06044		1°30'		0.81	15°	3	40	7,800
08-00310-06045		2°		0.88	15°	3	40	7,800
08-00310-06062	0.8	30°	6	0.70	15°	3	40	7,800
08-00310-06063		1°		0.81	15°	3	40	7,800
08-00310-06064		1°30'		0.91	15°	3	40	7,800
08-00310-06065		2°		1.02	15°	3	40	7,800
08-00310-07062	0.9	30°	8	0.80	15°	3	40	10,700
08-00310-07063		1°		0.91	15°	3	40	10,700
08-00310-07064		1°30'		1.01	15°	3	40	10,700
08-00310-07065		2°		1.12	15°	3	40	10,700
08-00310-07082	1.0	30°	8	0.84	15°	3	45	10,700
08-00310-07083		1°		0.98	15°	3	45	10,700

コードNo. Code No.	(D)先端径 Dia.	(θ)片角 Taper Angle	(ℓ)刃長 Length of Cut	(d)大径径 Dia. at Large Dia.	(γ)首角 Neck Taper Angle	シャंक径 Shank Dia.	(L)全長 Overall Length	標準価格 Retail Price
08-00310-07084	0.7	1°30'	8	1.12	15°	3	45	10,700
08-00310-07085		2°		1.26	15°	3	45	10,700
08-00310-08041	0.8	15°	4	0.83	15°	4	45	7,800
08-00310-08042		30°		0.87	15°	4	45	7,800
08-00310-08043		1°		0.94	15°	4	45	7,800
08-00310-08044		1°30'		1.01	15°	4	45	7,800
08-00310-08045	2°	1.08	15°	4	45	7,800		
08-00310-08061	0.8	15°	6	0.85	15°	4	45	7,800
08-00310-08062		30°		0.90	15°	4	45	7,800
08-00310-08063		1°		1.01	15°	4	45	7,800
08-00310-08064		1°30'		1.11	15°	4	45	7,800
08-00310-08065	2°	1.22	15°	4	45	7,800		
08-00310-08081	0.8	15°	8	0.87	15°	4	45	7,800
08-00310-08082		30°		0.94	15°	4	45	7,800
08-00310-08083		1°		1.08	15°	4	45	7,800
08-00310-08084		1°30'		1.22	15°	4	45	7,800
08-00310-08085	2°	1.36	15°	4	45	7,800		
08-00310-08101	1.0	15°	10	0.89	15°	4	45	7,800
08-00310-08102		30°		0.97	15°	4	45	7,800
08-00310-08103		1°		1.15	15°	4	45	7,800
08-00310-08104		1°30'		1.32	15°	4	45	7,800
08-00310-08105	2°	1.50	15°	4	45	7,800		
08-00310-08122	1.0	30°	12	1.01	15°	4	50	7,800
08-00310-08123		1°		1.22	15°	4	50	7,800
08-00310-08124		1°30'		1.43	15°	4	50	7,800
08-00310-08125		2°		1.64	15°	4	50	7,800
08-00310-10061	1.0	15°	6	1.05	15°	4	45	7,800
08-00310-10062		30°		1.10	15°	4	45	7,800
08-00310-10063		1°		1.21	15°	4	45	7,800
08-00310-10064		1°30'		1.31	15°	4	45	7,800
08-00310-10065	2°	1.42	15°	4	45	7,800		
08-00310-10081	1.0	15°	8	1.07	15°	4	45	7,800
08-00310-10082		30°		1.14	15°	4	45	7,800
08-00310-10083		1°		1.28	15°	4	45	7,800

オーダー方法

MRT425 先端径(D) × 片角(θ) × 刃長(ℓ)を指示して下さい。 ※(γ)は参考値です。
When you order, indicate MRT425 (D) × (θ) × (ℓ). ※(γ) is reference value.

- 切削条件表はP367に記載
- Recommended Milling Conditions are shown on page 367.