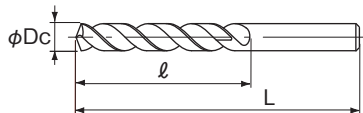




- ステンレス鋼の加工に最適なドリルです。
- 耐熱性に優れたUGコートで長寿命です。

This drill is very suitable for Stainless Steels, and has long tool life by UG coating.



LIST 6530U

オーダ方法

UGSUS 直径

切削条件 Drilling Condition ▶ A-233

単位 (Unit) : mm / 円 (¥)

直径 Dc	溝長 ℓ	全長 L	在庫 Stock	参考価格 Price
3.0	33	61	●	871
3.1	36	65	●	1,200
3.2	36	65	●	1,120
3.3	36	65	●	1,120
3.4	39	70	●	1,200
3.5	39	70	●	1,120
3.6	39	70	●	1,310
3.7	39	70	●	1,310
3.8	43	75	●	1,200
3.9	43	75	●	1,350
4.0	43	75	●	1,200
4.1	43	75	●	1,550
4.2	43	75	●	1,430
4.3	47	80	●	1,550
4.4	47	80	●	1,550
4.5	47	80	●	1,550
4.6	47	80	●	1,810
4.7	47	80	●	1,810
4.8	52	86	●	1,810
4.9	52	86	●	1,810
5.0	52	86	●	1,680
5.1	52	86	●	2,060
5.2	52	86	●	1,930
5.3	52	86	●	2,060
5.4	57	93	●	2,060
5.5	57	93	●	1,930
5.6	57	93	●	2,340
5.7	57	93	●	2,340
5.8	57	93	●	2,340
5.9	57	93	●	2,340
6.0	57	93	●	2,190
6.1	63	101	●	2,660
6.2	63	101	●	2,660
6.3	63	101	●	2,660
6.4	63	101	●	2,660
6.5	63	101	●	2,430
6.6	63	101	●	2,730
6.7	63	101	●	2,730
6.8	69	109	●	2,730
6.9	69	109	●	2,730
7.0	69	109	●	2,610
7.1	69	109	●	2,860
7.2	69	109	●	2,860
7.3	69	109	●	2,860
7.4	69	109	●	2,860
7.5	69	109	●	2,860
7.6	75	117	●	3,140
7.7	75	117	●	3,140
7.8	75	117	●	3,140
7.9	75	117	●	3,140
8.0	75	117	●	3,040
8.1	75	117	●	3,390
8.2	75	117	●	3,390
8.3	75	117	●	3,390
8.4	75	117	●	3,390
8.5	75	117	●	3,440
8.6	81	125	●	3,830
8.7	81	125	●	3,830
8.8	81	125	●	3,830
8.9	81	125	●	3,830

直径 Dc	溝長 ℓ	全長 L	在庫 Stock	参考価格 Price
9.0	81	125	●	3,380
9.1	81	125	●	4,260
9.2	81	125	●	4,260
9.3	81	125	●	4,260
9.4	81	125	●	4,260
9.5	81	125	●	4,090
9.6	87	133	●	4,730
9.7	87	133	●	4,730
9.8	87	133	●	4,730
9.9	87	133	●	4,730
10.0	87	133	●	4,270
10.1	87	133	●	5,490
10.2	87	133	●	5,490
10.3	87	133	●	5,490
10.4	87	133	●	5,490
10.5	87	133	●	5,230
10.6	87	133	●	5,820
10.7	94	142	●	5,820
10.8	94	142	●	5,820
10.9	94	142	●	5,820
11.0	94	142	●	5,310
11.1	94	142	●	6,700
11.2	94	142	●	6,700
11.3	94	142	●	6,700
11.4	94	142	●	6,700
11.5	94	142	●	6,190
11.6	94	142	●	7,180
11.7	94	142	●	7,180
11.8	94	142	●	7,180
11.9	101	151	●	7,180
12.0	101	151	●	6,340
12.1	101	151	●	7,790
12.2	101	151	●	7,790
12.3	101	151	●	7,790
12.4	101	151	●	7,790
12.5	101	151	●	7,350
12.6	101	151	●	8,390
12.7	101	151	●	8,390
12.8	101	151	●	8,390
12.9	101	151	●	8,390
13.0	101	151	●	7,660

低炭素鋼 軟鋼	炭素鋼 合金鋼	プレハードン鋼 高合金鋼	調質鋼	焼入鋼
SS400, S10C ~150HB	S45C, SCM440 ~225HB	SUJ, NAK ~275HB	SKD, SKH 30~40HRC	Hardened Steels 40~50HRC
○			×	×
ステンレス鋼		耐熱合金	鑄鉄	アルミ合金 銅合金
SUS304	SUS420	Ti/Ni Alloys	FC/FCD	Al/Cu
◎	◎			○

◎:最適 Excellent ○:適用 Good ×:不適 Not Used 無印 (No mark):推奨しません Not recommended

