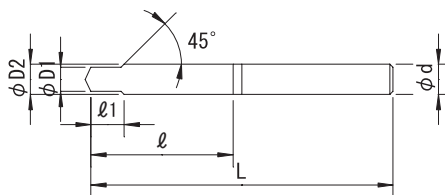


ドリルリーマ Drill Reamer



公差 (Tolerance)	D1				d h7				
	2.8	⁰ / _{-0.014}	2.9~5.7	⁰ / _{-0.018}		5.8~ 9.7	⁰ / _{-0.022}	9.8~12.7	⁰ / _{-0.027}
	D2								
3	^{+0.007} / _{+0.002}	3.1~6	^{+0.009} / _{+0.004}	6.1~10	^{+0.012} / _{+0.006}	10.1~13	^{+0.015} / _{+0.007}		

右刃右ネジレ30° リーマ部食付角度45° SKH56
Helix Angle-Right30° Angle of Leading Edge45° HSS-Co.

呼び寸法 Size	ドリル径 (φD1) Drill Dia.	リーマ径 (φD2) Reamer Dia.	ドリル長 (ℓ1) Drill Length	溝長 (ℓ) Length of Flutes	全長 (L) Overall Length	柄径 (φd) Shank Dia.	刃数 (N) Number of Flutes
3	2.8	3	13	52	65	3	4
3.1	2.9	3.1	15	52	75	3.1	4
3.2	3	3.2	15	52	75	3.2	4
3.3	3.1	3.3	15	52	75	3.3	4
3.4	3.2	3.4	15	52	75	3.4	4
3.5	3.3	3.5	15	52	75	3.5	4
3.6	3.4	3.6	15	52	75	3.6	4
3.7	3.5	3.7	15	52	75	3.7	4
3.8	3.6	3.8	15	52	75	3.8	4
3.9	3.7	3.9	15	52	75	3.9	4
4	3.8	4	15	52	75	4	4
4.1	3.9	4.1	18	62	87	4.1	4
4.2	4	4.2	18	62	87	4.2	4
4.3	4.1	4.3	18	62	87	4.3	4
4.4	4.2	4.4	18	62	87	4.4	4
4.5	4.25	4.5	18	62	87	4.5	4
4.6	4.35	4.6	18	62	87	4.6	4
4.7	4.45	4.7	18	62	87	4.7	4
4.8	4.55	4.8	18	62	87	4.8	4
4.9	4.65	4.9	18	62	87	4.9	4
5	4.75	5	18	62	87	5	4
5.1	4.85	5.1	20	68	95	5.1	4
5.2	4.95	5.2	20	68	95	5.2	4
5.3	5.05	5.3	20	68	95	5.3	4
5.4	5.15	5.4	20	68	95	5.4	4
5.5	5.2	5.5	20	68	95	5.5	4
5.6	5.3	5.6	20	68	95	5.6	4
5.7	5.4	5.7	20	68	95	5.7	4
5.8	5.5	5.8	20	68	95	5.8	4
5.9	5.6	5.9	20	68	95	5.9	4
6	5.7	6	20	68	95	6	4
6.1	5.8	6.1	21	75	105	6.1	4
6.2	5.9	6.2	21	75	105	6.2	4
6.3	6	6.3	21	75	105	6.3	4
6.4	6.1	6.4	21	75	105	6.4	4
6.5	6.2	6.5	21	75	105	6.5	4
6.6	6.3	6.6	21	75	105	6.6	4
6.7	6.4	6.7	21	75	105	6.7	4
6.8	6.5	6.8	21	75	105	6.8	4
6.9	6.6	6.9	21	75	105	6.9	4
7	6.7	7	21	75	105	7	4
7.1	6.8	7.1	22	80	110	7.1	4
7.2	6.9	7.2	22	80	110	7.2	4
7.3	7	7.3	22	80	110	7.3	4

呼び寸法 Size	ドリル径 (φD1) Drill Dia.	リーマ径 (φD2) Reamer Dia.	ドリル長 (ℓ1) Drill Length	溝長 (ℓ) Length of Flutes	全長 (L) Overall Length	柄径 (φd) Shank Dia.	刃数 (N) Number of Flutes
7.4	7.1	7.4	22	80	110	7.4	4
7.5	7.2	7.5	22	80	110	7.5	4
7.6	7.3	7.6	22	80	110	7.6	4
7.7	7.4	7.7	22	80	110	7.7	4
7.8	7.5	7.8	22	80	110	7.8	4
7.9	7.6	7.9	22	80	110	7.9	4
8	7.7	8	22	80	110	8	4
8.1	7.8	8.1	23	89	119	8.1	4
8.2	7.9	8.2	23	89	119	8.2	4
8.3	8	8.3	23	89	119	8.3	4
8.4	8.1	8.4	23	89	119	8.4	4
8.5	8.2	8.5	23	89	119	8.5	4
8.6	8.3	8.6	23	89	119	8.6	4
8.7	8.4	8.7	23	89	119	8.7	4
8.8	8.5	8.8	23	89	119	8.8	4
8.9	8.6	8.9	23	89	119	8.9	4
9	8.7	9	23	89	119	9	4
9.1	8.8	9.1	25	90	125	9.1	4
9.2	8.9	9.2	25	90	125	9.2	4
9.3	9	9.3	25	90	125	9.3	4
9.4	9.1	9.4	25	90	125	9.4	4
9.5	9.2	9.5	25	90	125	9.5	4
9.6	9.3	9.6	25	90	125	9.6	4
9.7	9.4	9.7	25	90	125	9.7	4
9.8	9.5	9.8	25	90	125	9.8	4
9.9	9.6	9.9	25	90	125	9.9	4
10	9.7	10	25	90	125	10	4
10.1	9.8	10.1	25	95	135	10.1	4
10.2	9.9	10.2	25	95	135	10.2	4
10.3	10	10.3	25	95	135	10.3	4
10.4	10.1	10.4	25	95	135	10.4	4
10.5	10.2	10.5	25	95	135	10.5	4
10.6	10.3	10.6	25	95	135	10.6	4
10.7	10.4	10.7	25	95	135	10.7	4
10.8	10.5	10.8	25	95	135	10.8	4
10.9	10.6	10.9	25	95	135	10.9	4
11	10.7	11	25	95	135	11	4
11.1	10.8	11.1	26	95	135	11.1	6
11.2	10.9	11.2	26	95	135	11.2	6
11.3	11	11.3	26	95	135	11.3	6
11.4	11.1	11.4	26	95	135	11.4	6
11.5	11.2	11.5	26	95	135	11.5	6
11.6	11.3	11.6	26	95	135	11.6	6
11.7	11.4	11.7	26	95	135	11.7	6